

Work Order ID 81664

81664

Page 1

March-16-12 1:55:48 PM

Item ID: K10003

Accept

N9000040100

Setup Start *NS1*

Revision ID:

Item Name: Saddle, D205-634-011

Stop *NS2*

Start Date: 16/03/2012 Start Qty: 4.00

4

Cust Item ID:

Required Date: 30/03/2012 Req'd Qty: 4.00

4

Customer:

Reference:

Approvals: Process Plan: ML5

Date: 12/03/16

Tooling:

Date:

Run Start *NR1*

QC:

Date:

SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN634,635	G								
100		0.00							
100	DOCUMENT CONTROL								
DC	Memo	0.00							
Document Control	Create White labels only per PPP K10003	CHG 007 010							
110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							
Packaging									
120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.00							
Quality Control									

W 12' 03' 23 (4)
*H for ML5 12-3-22
(4)

12/3/22 SC (4)

W 12 03 23 (4)

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 81664

81664

Page 2

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Item ID: K10003

Accept

N900040100

Setup Start *NS1*

Revision ID:

Item Name: Saddle, D205-634-011

Stop *NS2*

Start Date: 16/03/2012 Start Qty: 4.00

4

Cust Item ID:

Required Date: 30/03/2012 Req'd Qty: 4.00

4

Customer:

Reference:

Approvals: Process Plan: Date: Tooling: Date:

Run Start *NR1*

QC: Date: SPC (Y/N): Date:

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Identify as per dwg & Stock Location: <i>PK</i>	0.00							
130									
Packaging	Memo	0.00							
Packaging									
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

12/3/26

120323

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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Picklist Print

March-16-12 1:55:52 PM

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Work Order ID: 81664

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Parent Item: K10003

K10003

Parent Item Name: Saddle, D205-634-011

Start Date: 16/03/2012

Required Date: 30/03/2012

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP: 1 03.01.16 Reformat: Incorporated D205-641-011 KJ/RF
 IPP: J 06-07-25 As per DSI 9344 JLM
 IPP: K 06.11.17 Per K10003 Rev C KJ
 IPP: L 07.01.12 Document Record for copying bluefile rmv KJ
 IPP Rev:M 08-08-12 now @ chg 006 (DSI 9418) DD verified by:
 IPP N 09.01.27 DSI 9418 rev B EC verified by: DD IPP Rev:O
 11.03.11 per dsi9536 DD verf:EC IPP REV:P 12.01.23 AS
 PER ECN11-684 VERF:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN4-51A *AN4-51A* Bolt		Purchased	No			110	Each	206.0000	8	32			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST361		206							
				119798		30							
				120187		126							
				120986		50							
AN4-6A *AN4-6A* Bolt		Purchased	No			110	Each	1,649.000	16	64			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST356		1649							
				119017		1649							
AN4C46A *AN4C46A* BOLT		Purchased	No			110	Each	32.0000	4	16			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST360		32							
				120334		32							

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March-16-12 1:55:52 PM

Page 2

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Parent Item: K10003

K10003

Parent Item Name: Saddle, D205-634-011

Start Date: 16/03/2012

Required Date: 30/03/2012

Start Qty: 4.00

Required Qty: 4.00

AN6-12A Purchased No

110 Each 171.0000 8 32

AN6-12A

Bolt

**

Location

Loc Qty

Loc Code

ST341

171

120187

46

~~120423~~

125

32

AN960JD416 NAS1149D0463J Purchased No

110 Each 14.0000

AN960.ID416

Washer

**

128

M120644

31

M121011

Location

Loc Qty

Loc Code

ST351

14

116289

14

110 Each 0.0000 8 32

AN960JD616 NAS1149D0663J Purchased No

AN960.ID616

Washer

**

M119075

D2570 Manufactured No

110 Each 327.0000 24 96

D2570

Bushing

**

12/3/22

Location

Loc Qty

Loc Code

ST011

327

72960

41

78586

19

78587

67

79493

200

25

March-16-12 1:55:52 PM

Shop Packet Print

Page 2

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DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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March-16-12 1:55:52 PM

Page 3

Work Order ID: 81664

81664

Parent Item: K10003

K10003

Parent Item Name: Saddle, D205-634-011

Start Date: 16/03/2012

Required Date: 30/03/2012

Start Qty: 4.00

Required Qty: 4.00

D2571
D2571
Saddle, Fwd Out 205

Manufactured No

110 Each

18.0000

1

4

**

Location

Loc Qty

Loc Code

ST

1

11644

1

ST425

-13

ST432

17

79977

5

80828

12

ST433

13

D2572
D2572
Saddle, Fwd In 205

Manufactured No

110 Each

14.0000

1

**

Location

Loc Qty

Loc Code

ST432

14

71107

2

80783

12

D2573
D2573
Saddle, Aft Out 205

Manufactured No

110 Each

11.0000

1

**

Location

Loc Qty

Loc Code

ST423

-12

79424

0

ST433

11

79717

5

80829

6

ST434

12

March-16-12 1:55:52 PM

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Page 3

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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March-16-12 1:55:52 PM

Page 4

Work Order ID: 81664

81664

Parent Item: K10003

K10003

Parent Item Name: Saddle, D205-634-011

Start Date: 16/03/2012

Required Date: 30/03/2012

Start Qty: 4.00

Required Qty: 4.00

D2574

Manufactured No

110

Each

11.0000

1

4

**

D2574

Saddle, Aft In 205

Location

Loc Qty

Loc Code

ST433

11

79718

5

80830

6

D2747

Manufactured No

110

Each

138.0000

4

16

**

D2747

Set Screw

Location

Loc Qty

Loc Code

ST017

138

77484

38

79520

100

D2876

Manufactured No

110

Each

95.0000

2

8

**

D2876

Saddle Spacer

Location

Loc Qty

Loc Code

ST020

95

79693

95

D2877

Manufactured No

110

Each

45.0000

2

8

**

D2877

Saddle Spacer

Location

Loc Qty

Loc Code

ST020

45

78843

45

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Picklist Print

March-16-12 1:55:52 PM

Page 5

Work Order ID: 81664

81664

Parent Item: K10003

K10003

Parent Item Name: Saddle, D205-634-011

Start Date: 16/03/2012

Required Date: 30/03/2012

Start Qty: 4.00

Required Qty: 4.00

D3405-041

Manufactured No

110

Each

15.0000

1

4

**

D3405-041

Lug Assembly

Location

Loc Qty

Loc Code

ST478

15

62227

2

77000

2

78892

11

D3405-043

Manufactured No

110

Each

16.0000

1

**

D3405-043

Lug Assembly

Location

Loc Qty

Loc Code

ST423

2

65703

2

ST478

14

78889

12

78890

2

D3407-041

Manufactured No

110

Each

12.0000

1

**

D3407-041

Tow Ring

Location

Loc Qty

Loc Code

ST463

12

78877

12

D3417-5

Manufactured No

110

Each

54.0000

2

**

D3417-5

Washer

Location

Loc Qty

Loc Code

ST042

54

77684

13

78842

41

March-16-12 1:55:52 PM

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Page 5

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Work Order ID: 81664

81664

Parent Item: K10003

K10003

Parent Item Name: Saddle, D205-634-011

Start Date: 16/03/2012

Required Date: 30/03/2012

Start Qty: 4.00

Required Qty: 4.00

D3456-1

Manufactured No

110

Each

83.0000

1

4

D3456-1

Washer

**

Location

Loc Qty

Loc Code

FG

7

25701

7

ST034

12

77486

12

ST044

64

66848

3

71165

2

73493

9

80252

50

D3533-1

Manufactured No

110

Each

90.0000

2

8

D3533-1

Set Screw

**

Location

Loc Qty

Loc Code

ST053

90

80326

90

MS21042L4

Purchased

No

110

Each

5,519.000

24

96

MS21042L4

Nut

**

Location

Loc Qty

Loc Code

ST300

5519

117441

51

117601

157

118451

133

119017

200

119075

2978

121011

2000

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

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Picklist Print

Page 7

March-16-12 1:55:53 PM

Work Order ID: 81664

81664

Parent Item: K10003

K10003

Parent Item Name: Saddle, D205-634-011

Start Date: 16/03/2012

Required Date: 30/03/2012

Start Qty: 4.00

Required Qty: 4.00

MS21043-4

Purchased

No

110

Each

1,148.000

5

20

MS21043-4

Nut

**

12/3/12 ✓ *[Signature]*

Location

Loc Qty

Loc Code

FG

40

104603

40

ST301

1108

119546

370

120308

738

20

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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NOTE: Date & initial all entries

5.0 PARTS LIST

Item	634 -011	634 -015	634 -041	634 -045	641 -011	Part Number	Description
	X					D205-634-011	SKIDTUBE INSTALLATION (STANDARD)
		X				D205-634-015	SKIDTUBE INSTALLATION (MODIFIED)
1			X			D205-634-041	SKIDTUBE
		1		X		D205-634-045	SKIDTUBE
1	1	1			X	D205-641-011	GROUND HANDLING KIT
1			1			D2580-041	205 SKIDTUBE ASSEMBLY (STANDARD)
1				1		D2580-045	205 SKIDTUBE ASSEMBLY (MODIFIED)
2A			16	16		D2594-1	* PLUG
2B			16	16		D2594-3	* O-RING
3			1	1		D2855	* AFT CAP
4			2	2		AN3-5A	* BOLT
5			2	2		NAS1149D0332J	* WASHER (AN960JD10L)
6A			1	1		D3564-9	* WEARSHOE (REPLACES D2577-1)
6B			1	1		D3566-1	* GASKET
7A			1	1		D3564-11	* WEARSHOE (REPLACES D2577-3)
7B			1	1		D3566-1	* GASKET
8A			1	1		D3564-5	* WEARSHOE (REPLACES D2577-5)
8B			1	1		D3566-5	* GASKET
9A			1	1		D3564-13	* WEARSHOE
9B			1	1		D3566-13	* GASKET
10			50	50		AN3C4A	* BOLT (REPLACES AN3-4A)
11			50	50		NAS1149C0332R	* WASHER (AN960C10L)
12			50	50		ALS4-1032-130	* INSERT
13			2	2		ALS4-1032-225	* INSERT
20	1	1				D2571	SADDLE, FWD OUTSIDE
21	1	1				D2572	SADDLE, FWD INSIDE
22	1	1				D2573	SADDLE, AFT OUTSIDE
23	1	1				D2574	SADDLE, AFT INSIDE
24	8	8				AN4-51A	BOLT
25	16	16				D2570	BUSHINGS
26	8	8				MS21042L4	NUT (OR MS21042-4)
27	8	8				AN6-12A	BOLT
28	8	8				NAS1149D0668J	WASHER (AN960JD616)
29	16	16				AN4-6A	BOLT
30	32	32				NAS1149D0463J	WASHER (AN960JD416)
31	16	16				MS21042L4	NUT (OR MS21042-4)
32	4	4				D2747	SET SCREW
33	2	2				D3533-1	SET SCREW
40	1	1				D3407-041	TOW RING (REPLACES D2968-041)
41	1	1				D3456-1	WASHER
43	1	1				MS21043-4	NUT
44	2	2				D3417-5	WASHER
50					/ 1	D3405-041	LUG ASSEMBLY (REPLACES D2736-1)
51					/ 1	D3405-043	LUG ASSEMBLY (REPLACES D2736-3)
52					/ 4	AN4C46A	BOLT
53					8	D2570	BUSHING
54					/ 4	MS21043-4	NUT (OR MS21042-4)
60	2	2				D2876	SADDLE SPACER
61	2	2				D2877	SADDLE SPACER

*DENOTES THAT PART IS INCLUDED WITH D2580-041/-045 ASSEMBLY ABOVE

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Revision: G

Date: 11.06.24

(K10003 Prop Kit)

Change Record

Part Number D205-634-011 / 011DG

Description	205	212	412	5110TUBE
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Page 1 of 1

Chg.	Date	Sv	Relevant Documents
001	N/A	CP	D205-634-041 CHG 001 K10003 CHG 001
002	99.04.28	CP	D205-634-041 CHG 001 K10003 CHG 002 (SADDLE SPACINGS)
003	00.03.08	DS	D205-634-041 CHG 001 K10003 CHG 003 (TDW RING)
004	02.09.25	DS	D205-634-041 CHG 001 K10003 CHG 004 (SADDLES)
005	07.07.04	JA	MDL-D205-634 Rev.B
006	08.08.01	JA	MDL-D205-634 Rev.D (ECN 08-507)
007	08.12.22	JA	DS1 9417 Rev.B, D3404 Rev.C, D3405 Rev.B (ECN 08-588)
008	10.11.18	JA	DS1 9519 Rev.B, D4202 Rev.A, DED-D2580, 2590 Rev.D (ECN 10-645)
009	11.03.31	JA	D4202 Rev.B (ECN 11-543)
010	11.12.15	JA	DED-D2580-E-1, DED-D2590-E-1, D4202 Rev.C, (ECN 11-684)

Dart Aerospace Ltd

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